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.,,		

Which statement is **not** correct about the industrial production of ethanol from ethene at 300 °C?

 $C_2H_4(g) + H_2O(g) \rightleftharpoons C_2H_5OH(g)$ $\Delta H = -46 \text{ kJ mol}^{-1}$

- A The reaction is catalysed by an acid.
- **B** The reaction has 100% atom economy.
- C An increase in temperature decreases the equilibrium yield of ethanol.
- **D** An increase in pressure increases the value of K_{c}

(Total 1 mark)

Q2.

Which compound is produced when 1-phenylethanol reacts with acidified potassium dichromate(VI)?

- A C₆H₅CH₂CH₂OH
- **B** C₆H₅CH₂CHO
- C C₆H₅COCH₃
- D C₆H₅CH(OH)CH₃

(Total 1 mark)

Q3.

Which statement is correct about the production and use of ethanol as a biofuel?

- A Biofuel ethanol is produced by the fermentation of glucose in the presence of yeast and air.
- **B** Biofuel ethanol is purified by fractional distillation.
- C No carbon dioxide is released when biofuel ethanol is burned.
- **D** Biofuel ethanol burns with a cleaner flame than ethanol made by hydration of ethene.

(Total 1 mark)

Q4.								
'	Which compound can be oxidised to form (CH ₃) ₂ CHCOCH ₃ ?							
	Α	2-methylpropan-1-ol	0					
	В	2,2-dimethylpropanol	0					
	С	2-methylbutan-2-ol	0					
	D	3-methylbutan-2-ol	0					
				(Total 1 mark)				
Q5.								
-	Whi	ch alcohol forms a mixture of	alkenes when dehydrated?					
	Α	propan-1-ol	0					
	В	propan-2-ol						
			0					
	С	pentan-1-ol	0					
	D	pentan-2-ol	0					
				(Total 1 mark)				
Q6.								
Which compound is formed when 1-phenylethanol reacts with acidified potassium dichromate(VI)?								
	Α	C ₆ H ₅ CH ₂ CH ₂ OH	0					
	В	C ₆ H ₅ CH ₂ CHO	0					
	С	C ₆ H ₅ COCH ₃	0					
	D	C ₆ H ₅ CH ₂ COOH	0					
				(Total 1 mark)				

Q7	Q7. In the UK industrial ethanol is now produced by the direct hydration of ethene. This process has largely replaced the fermentation method.						
	Which is a likely reason for this change of method?						
	Α	The	direct hydration route produce	uces purer ethanol.	0		
	В	The	direct hydration route empl	loys milder conditions.	0		
	С	The	direct hydration route does	NOT use a catalyst.	0		
	D		direct hydration route product reaction.	uces ethanol by a	0		
						(Total 1 mark)	
Q8. Which statement is correct about both 2-methylbutan-1-ol and 2-methylbutan-2-ol?							
	Α	The	y can be formed by alkaline	hydrolysis of esters.	0		
	В	B They can be oxidised by reaction with acidified potassium dichromate(VI).		0			
	С	C They can be formed by hydration of 2-methylbut-2-ene.			0		
	D They have four peaks in their ¹³ C NMR spectra.		0				
						(Total 1 mark)	
Q9. Which alcohol can be oxidised by acidified potassium dichromate(VI) but cannot be dehydrated by heating with concentrated sulfuric acid?							
		A	2,3-dimethylbutan-2-ol	0			
		В	2,2-dimethylpropan-1-ol	0			
		С	2-methylpropan-2-ol	0			
		D	pentan-3-ol	0			
						(Total 1 mark)	